



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-589-011
Job Sheet 205207



Part No: D350-589-011

Job Qty: 2 pcs

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/20

Job Tracking No:

Due Date: 2/6/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs		2/6/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S245162



Part: D350-589-011

Job No: 205207

Serial No/Batch: S245162

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8aeFAA92C SH1012N

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
110	QC 4	2 pcs	2/6/20	0.00 0.00	QC 4 - 28
					QC 4 - 58 DAS
					QC 4 - 69 69
					QC 4 - 9 9-89 NL 1/15/20
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
120	Packaging 3-1 - Stock - B4B	2 pcs	2/6/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
125	DC - 1 - B4B	2 pcs	2/6/20	0.00 0.00	DC - 1 - B4B DAS
					DC - 2 - B4B 21
130	QC 21 - FG	2 pcs	2/6/20	0.00 0.00	QC 21 - FG - 21 9-89
					QC 21 - FG - 70 DAS
					21
					NL 15/01/20 JAN 15 2020
					JAN 15 2020

Part Op 105 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Identify as per dwg & Stock Location: 10021

125 - (Document Control)

130 - QC21- Final Inspection - Work Order Release

M/u (013781)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5231183
D2583	Latch Bracket	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5238294
D2585	Latch Clamp	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5233496
D2586	Door Latch	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5199480
D2587	Door Plug	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5132912
D2589	Keys, Key Chain	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5198108
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea)	105-Packaging 1 - Pick Kit	5218152
MS21042L3	Nut	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5237872
MS27039-1-15	Screw	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5232646
NAS1149D0363J	Washer	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D2237	6	29	0
	D2583	6	36	0
	D2585	6	39	0
	D2586	6	38	0
	D2587	2	11	0
	D2589	2	121	0
	MS20470AD4-5	12	1,572	0
	MS21042L3	6	1,984	0
	MS27039-1-15	6	311	0
	NAS1149D0363J	6	1,132	0

Part Specifications

Specifications could not be found.

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.